

Research



15th ANNUAL WESTFORD SYMPOSIUM ON BUILDING SCIENCE

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What My Mother Didn't Tell Me About.....

NAILS



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CUREE

Consortium of Universities for Research in Earthquake Engineering

The CUREE-Caltech Woodframe Project is funded by the Federal Emergency Management Agency (FEMA) through a Hazard Mitigation Grant Program award administered by the California Governor's Office of Emergency Services (OES) and is supported by non-Federal sources from industry, academia, and state and local government. California Institute of Technology (Caltech) is the prime contractor to OES. The Consortium of Universities for Research in Earthquake Engineering (CUREE) organizes and carries out under subcontract to Caltech the tasks involving other universities, practicing engineers, and industry.

PREFACE

Woodframe construction represents one of society's largest investments in built environment, and the common woodframe house is usually an individual's largest single asset. In California, **99%** of all residences are of wood frame construction, and even considering occupancies other than residential, such as commercial and industrial uses, **96%** of all building in Los Angeles County are built of wood. In other regions of the country, woodframe construction is still extremely prevalent, constituting for example, **89%** of all building in Memphis, Tennessee and **87%** in Wichita, Kansas with "the general range of fraction of wood structures to total structures...between **80%** and **90%** in all regions of the US...



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TWO-STORY HOUSE ON SHAKE TABLE AT UCSD WITH SEISMIC MONITORS

CUREE-CALTECH
WOODFRAME
PROJECT
TASK III
5/20/00
PHASE 4
LEVEL 4
CAMERA: FARM
POA: 0.900
APRIL 28, 2000



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WEIGHTS TO SIMULATE FURNITURE AND OCCUPANTS

MONITORING DEVICES ON HOLD-DOWN AND SILL CONNECTIONS

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STRUCTURE WAS PURPOSELY DESIGNED AND CONSTRUCTED WITH BOX NAILS

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INSTITUTE FOR BUSINESS AND HOME SAFETY – 2000 INVITATIONAL WORKSHOP
Co-sponsored by American Society of Civil Engineers
Reston, Virginia

SOLUTIONS TO THE TEN MOST WANTED PROBLEMS IN NATURAL HAZARD MITIGATION FACED BY INSURERS
EARTHQUAKES, FLOODS, HIGH WINDS, HURRICANES AND TORNADOS

90% OF THE BUILDING IN THE UNITED STATES ARE WOOD-FRAMED STRUCTURES
HOMES, APARTMENTS, CONDOMINIUMS
OFFICES
COMMERCIAL, INSTITUTIONAL AND INDUSTRIAL
SCHOOLS, COLLEGES AND UNIVERSITIES

THE REMAINING **10% OF THE BUILDINGS ARE CONSTRUCTED OF**
CONCRETE
MASONRY – BRICKS AND CONCRETE BLOCKS
NATURAL MATERIALS – MUD AND STRAW
STEEL-FRAMED AND METAL-CLAD (WITH CURTAIN WALL SYSTEMS)

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“What My Mother Didn’t Tell Me About.....Nails” – August 1992

In September, 1992, before the 1994 Northridge Earthquake, this “Nails” article was presented to Messrs. Arthur Devine, Chief, Building Bureau; Robert Harder, Chief of Structural Plan Check; and Russell Lane, Chief Inspector, of the City of Los Angeles Department of Building and Safety, and I expressed my concerns for the nailing deficiencies we had been discovering in wood frame construction projects in Southern California.

When **185** major wood framed structures were checked by the Building Department engineers, **not inspectors, NONE** of the structure conformed structurally to the Los Angeles Building Department approved construction drawings.

On October 15, 1992, after the extensive use of ordinary box and sinker nails for **common nails** was verified in the wood frame construction under the Los Angeles Building Department’s jurisdiction, Mr. Harder issued an Inter-Departmental Correspondence requiring designers to:

1. Use box nail values of Table 25-G of the Uniform Building Code for designed connections.
2. Reduce the common or galvanized box nail size shear design values in Table 25-J-1, 25-J-2, 25-K-1 and 25-K-22 of the Uniform Building Code by **twenty (20) percent**.
3. Use of common or galvanized box nail design values will be accepted and permitted only when a **registered deputy inspector is provided for the project to verify the nailing work**.

The current International Building Code and the California Building Code both require structural observations and verification of structural elements by the civil/structural engineer or architect of record.


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CUREE - Common Nails versus Box Nails Test Results:

CUREE - Caltech Woodframe project (Consortium of Universities for Research in Earthquake Engineering) was a program funded by FEMA, and administered by Cal Tech, to determine how woodframe structures could be voluntarily structurally upgraded to "develop reliable and economical methods of improving woodframe building performance in earthquakes.

In the various shear capacity tests by various university and privately-sponsored groups, the following were the results of the strength differences between the larger diameter common nails and the smaller diameter box nails. (CUREE Publication No. W-80b, D.4.5 Common Versus Gun-Driven Box Sheathing Nails)

- Finding:** Based on the available information, the life-safety performance of shear walls with sheathing fastening using **gun-driven box nails** can be considered **EQUIVALENT (7% - 8%) percentage** [emphasis added by author] to the performance of common nails of equal penny-weight. This applies to box gun-nails conforming to the nail length and same diameter specifications of ASTM F1667. Shorter length gun-nails have not been investigated.
- Finding:** Based on available information the effective stiffness at design loads of shear walls with **gun-driven box nails** may be on the order of **TWENTY PERCENT LOWER** [emphasis added by author] than common nail walls, when considering wood structural panel walls without finishes. For a damage limitation objective, this would be anticipated to result in reduced performance.



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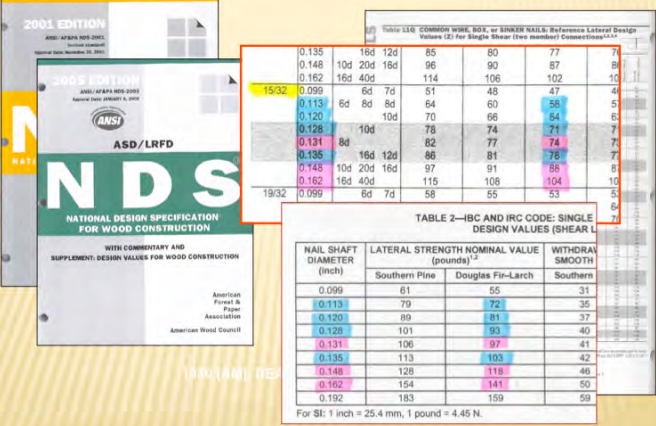



TABLE 2-IBC AND IRC CODE: SINGLE DESIGN VALUES (SHEAR)

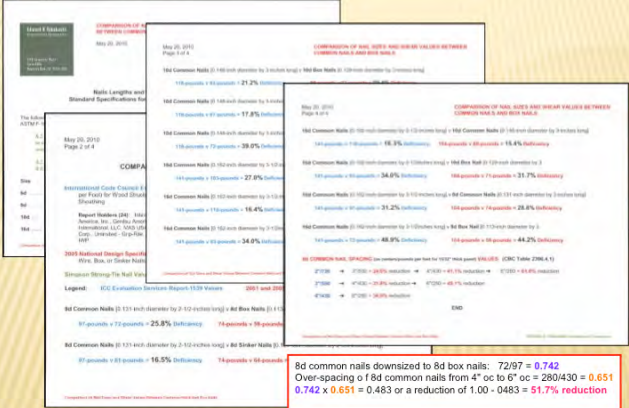
NAIL SHAFT DIAMETER (inch)	LATERAL STRENGTH NOMINAL VALUE (pounds) ¹		WITHDRAWAL SMOOTH
	Southern Pine	Douglas Fir-Larch	
0.099	61	55	31
0.113	79	72	35
0.120	89	81	37
0.128	101	93	40
0.131	106	97	41
0.135	113	103	42
0.148	128	118	46
0.162	154	141	50
0.192	183	159	58

For SI: 1 inch = 25.4 mm, 1 pound = 4.45 N.



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COMPARISON OF NAIL, SIZE, AND USE VALUES BETWEEN COMMON NAIL AND BOX NAIL

8d common nails downsized to 8d box nails: 72/97 = 0.742

Over-spacing of 1 8d common nails from 4" oc to 6" oc = 280/430 = 0.651

0.742 x 0.651 = 0.483 or a reduction of 1.00 - 0.483 = 51.7% reduction



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Shear Transfer Comparison Between

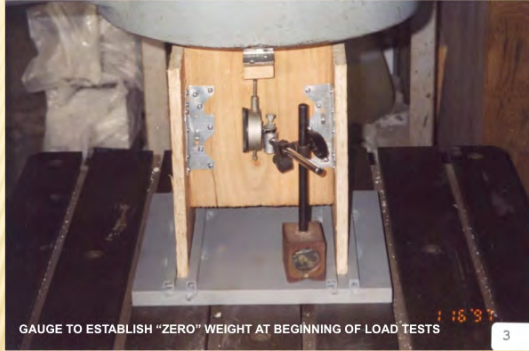
PLYWOOD AND ORIENTED STRAND BOARD

By Robert M. Powell, PE
Powell, Mika / Burkett & Wong
January 27, 1997



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GAUGE TO ESTABLISH "ZERO" WEIGHT AT BEGINNING OF LOAD TESTS


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SCREWS IN OSB SURFACE WERE
TORN OUT OF THE MATERIAL

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SCREWS IN PLYWOOD SURFACE
REMAINED, BUT THE A35 DEFORMED
AT THE SLIT IN THE CONNECTOR

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TESTING PROTOCOL

1. Oriented strand board and plywood were both tested in the dry-state, as purchased.
2. Oriented strand board's strength during dry-state testing was slightly higher in shear than plywood.
3. The A-35 in the oriented strand board failed when the **screws pulled out of the oriented strand board surface.**
4. The A-35 in the plywood **buckled at the slit in the metal connector**, but the **screws remained in the plywood surface.**
5. After both the oriented strand board and the plywood were put through wet and dried cycles, both were tested for shear strength in the same manner as before.
6. Again, the A-35 in the oriented strand board failed when the **screws pulled out of the oriented strand board surface, at the average load of 4800 pounds.**
7. In the same manner as before, the A-35 in the plywood buckled at the slit in the metal connector, but the **screws remained into the plywood surface, at the average load of 6400 pounds.**
8. Base on the shear transfer tests, the **shear strength of plywood is 25% greater than oriented strand board**, after the wet and dried cycles.

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Tile Roof Underlayment Fire Tests

September 11, 1997



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SBS MINERAL-SURFACED CAP SHEET AND NO. 30 UNDERLAYMENT FELT



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PREPARATION OF TEST ROOFS WITH NO. 30 UNDERLAYMENT FELT AND SBS MINERAL-SURFACED CAP SHEET





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Burning Brand Decks. The three decks will be as follows:


Assembly A:

1. 15/32" or 1/2" thick plywood roof sheathing.
2. ASTM D226, No. 30 Underlayment
3. Korol Lifetile Shake Tile or Shingle Tile
4. Manville Dynalastic 180 FR Cap underlayment.
5. Lifetile Eave Riser Strip.





**BORAL LIFE SHAKE/SHINGLE TILES OVER
MANVILLE DYNALASTIC 180 FR CAP SHEET**



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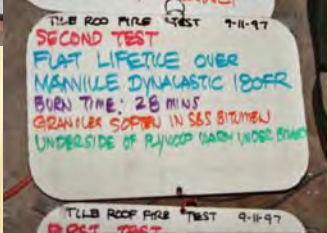
**TYPICAL BURNING BRAND
TEST ON THE ROOF TILES**



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Assembly R:

1. 15/32" or 1/2" thick plywood roof sheathing.
2. ASTM D226, No. 30 Underlayment
3. MCA One Piece Mission Tile.
4. Malarkey 601 High Performance Premium Polyglass ABS cap Sheet Underlayment

Assembly E:


MCA ONE PIECE MISSION TILE OVER MALARKEY 601 HIGH PERFORMANCE PREMIUM SBS CAP SHEET




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ONE ROOF TILES SPLIT FROM THE INTENSE BURNING BRAND HEAT



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TILE ROOF FIRE TEST 4/11/17
THIRD TEST
MCA S-TILE OVER MALARKEY 601 SBS CAP SHEET
BURN TIME: 244 MINS.
UNDERLAYMENT TO PLYWOOD DARK MOIST BRAND GRANULES SOFTEN IN SBS BITUMEN AT TILE TO UNDERLAYMENT CONTACT

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Underlayment

Assembly L:

1. 15/32" or 1/2" thick plywood roof sheathing.
2. ASTM D226, No. 30 Underlayment
3. Monier Villa Tile installed on 1 x 2 wood battens set on asphalt squares
4. Consolidated Fiberglass Super II Mineral Surfaced Cap Sheet.

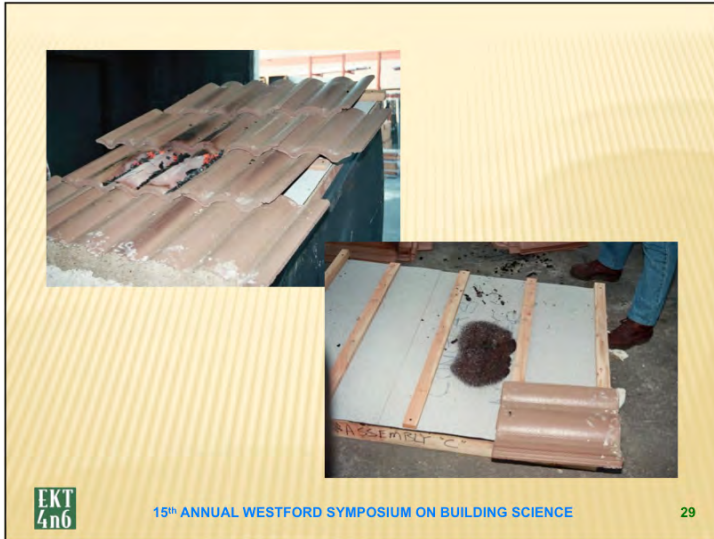



MONIER VILLA TILES ON 1.2 WOOD BATTENS OVER CONSOLIDATED FIBERGLASS SUPER II MINERAL SURFACED CAP SHEET

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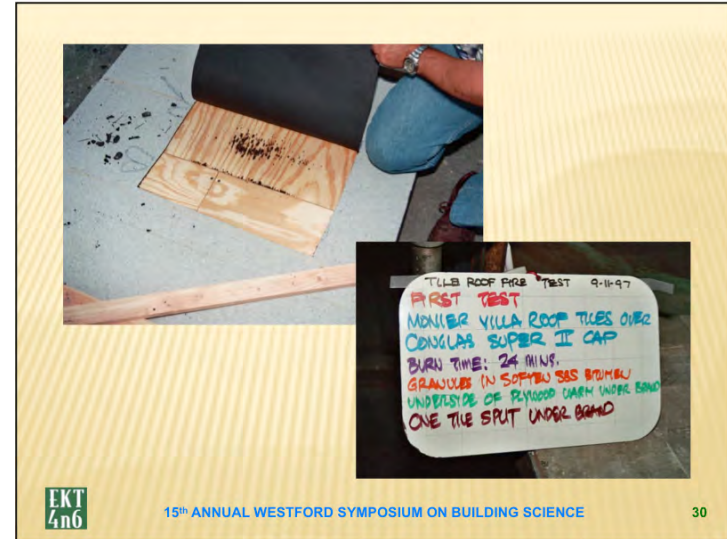
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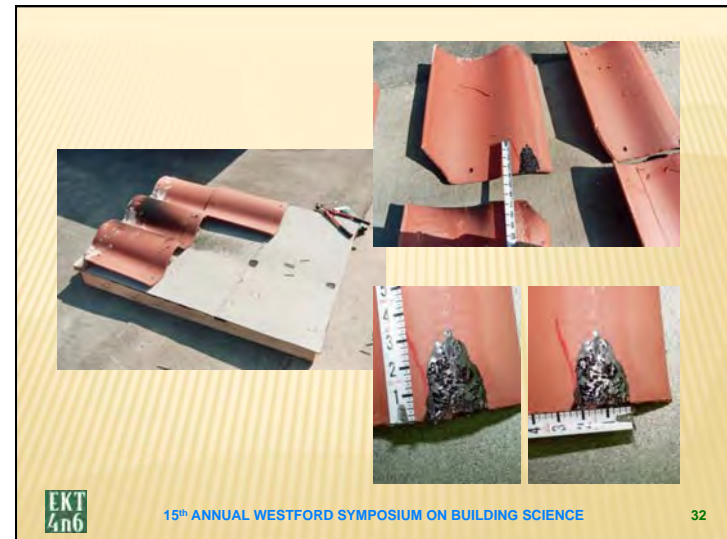


INTERMITTENT FIRE TESTING
MCA S-TILE OVER MARLAKEY
MINERAL-SURFACED SBS CAP SHEET

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